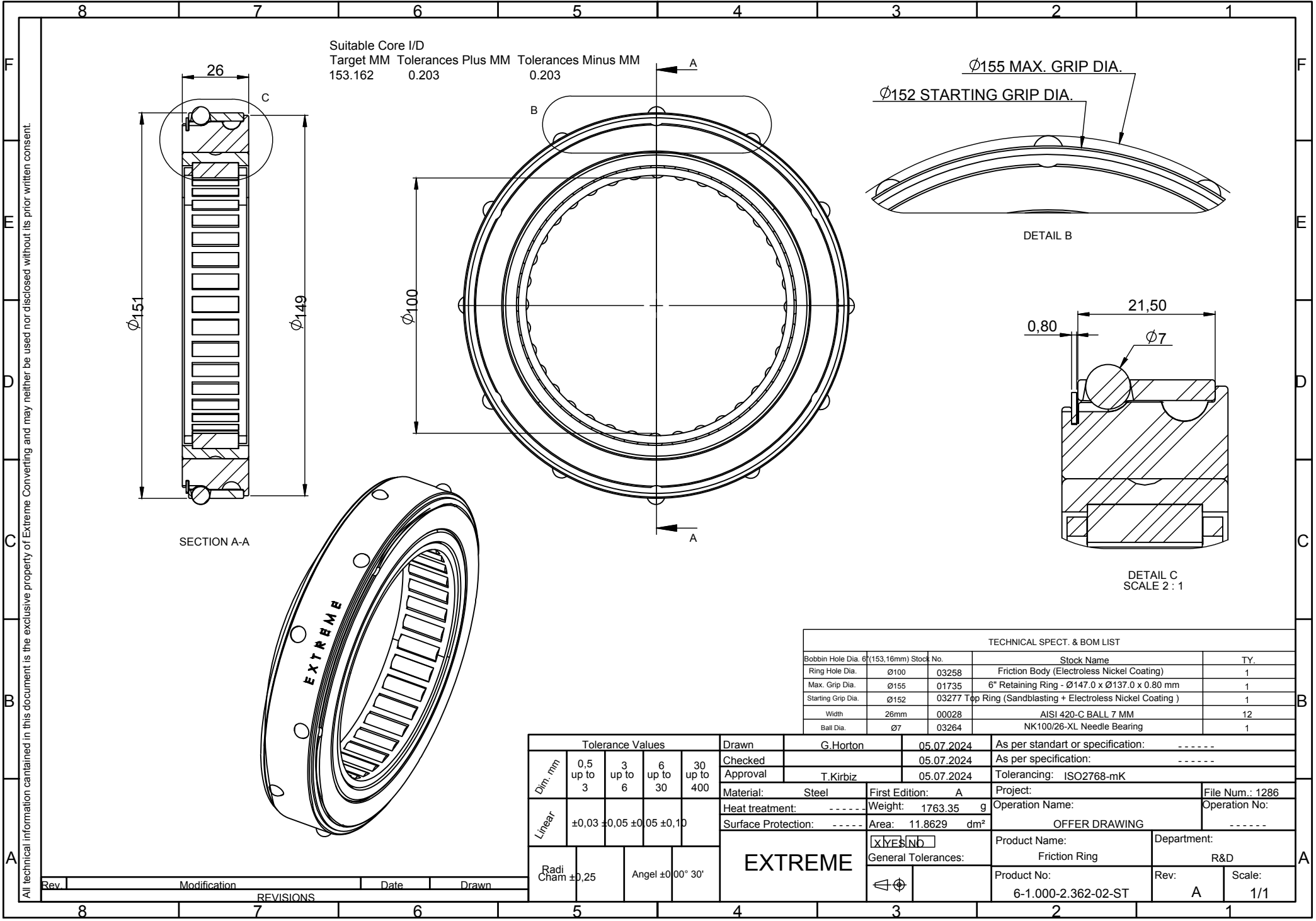
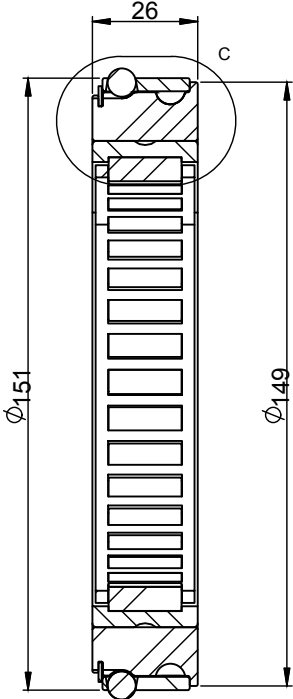
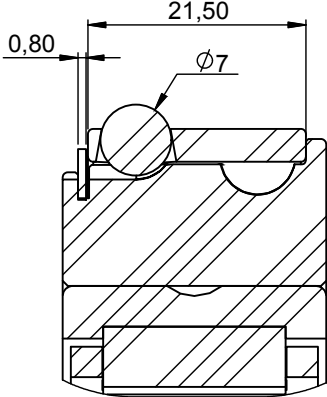
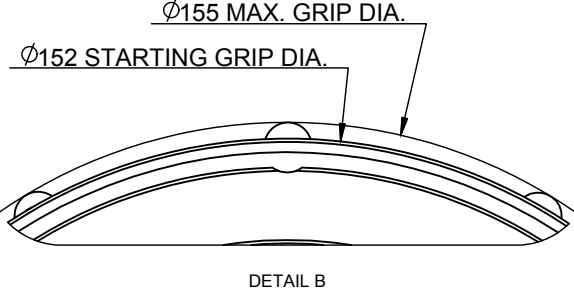
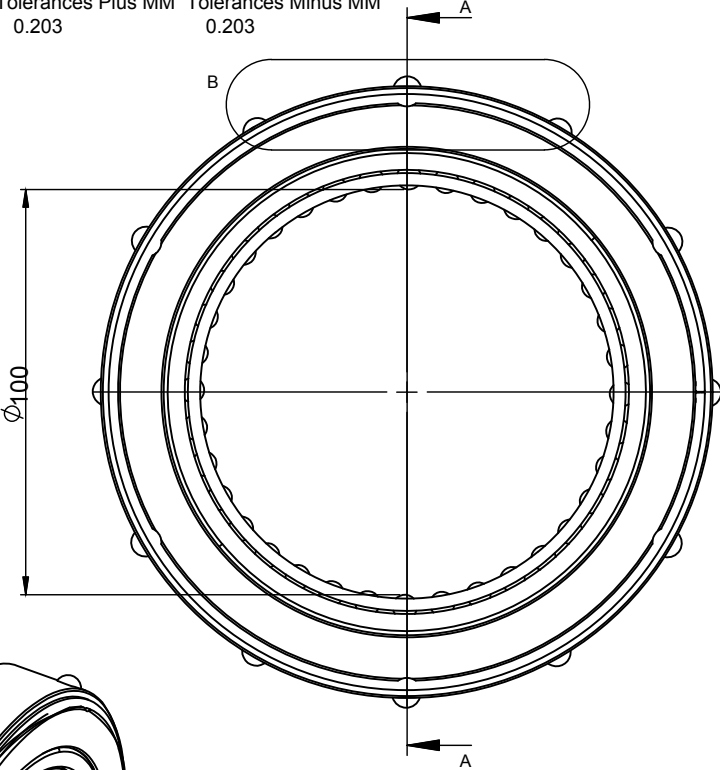




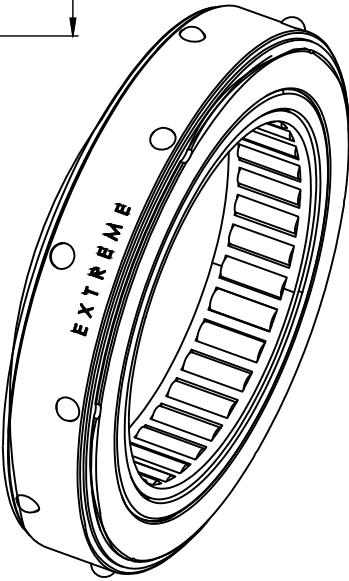
Suitable Core I/D
Target MM Tolerances Plus MM Tolerances Minus MM
153.162 0.203 0.203



SECTION A-A



DETAIL C
SCALE 2 : 1



TECHNICAL SPECT. & BOM LIST			
Bobbin Hole Dia. 6	(153,16mm)	Stock No.	TY.
Ring Hole Dia.	Ø100	03258	Friction Body (Electroless Nickel Coating)
Max. Grip Dia.	Ø155	01735	6" Retaining Ring - Ø147.0 x Ø137.0 x 0.80 mm
Starting Grip Dia.	Ø152	03277	Top Ring (Sandblasting + Electroless Nickel Coating)
Width	26mm	00028	AISI 420-C BALL 7 MM
Ball Dia.	Ø7	03264	NK100/26-XL Needle Bearing

Tolerance Values				
Dim. mm	0,5 up to 3	3 up to 6	6 up to 30	30 up to 400
Linear	±0,03	±0,05	±0,10	±0,10
Radi Cham	±0,25	Angel ±0°00' 30'		

Drawn	G.Horton	05.07.2024	As per standart or specification: -----	
Checked		05.07.2024	As per specification: -----	
Approval	T.Kirbiz	05.07.2024	Tolerancing: ISO2768-mK	
Material:	Steel	First Edition:	A	Project:
Heat treatment:	-----	Weight:	1763,35 g	Operation Name:
Surface Protection:	-----	Area:	11.8629 dm²	OFFER DRAWING
EXTREME		YES/NO		Product Name:
		General Tolerances:		Friction Ring
				Department:
				R&D
				Product No:
				6-1.000-2.362-02-ST
				Rev:
				A
				Scale:
				1/1

Rev	Modification	Date	Drawn
REVISIONS			