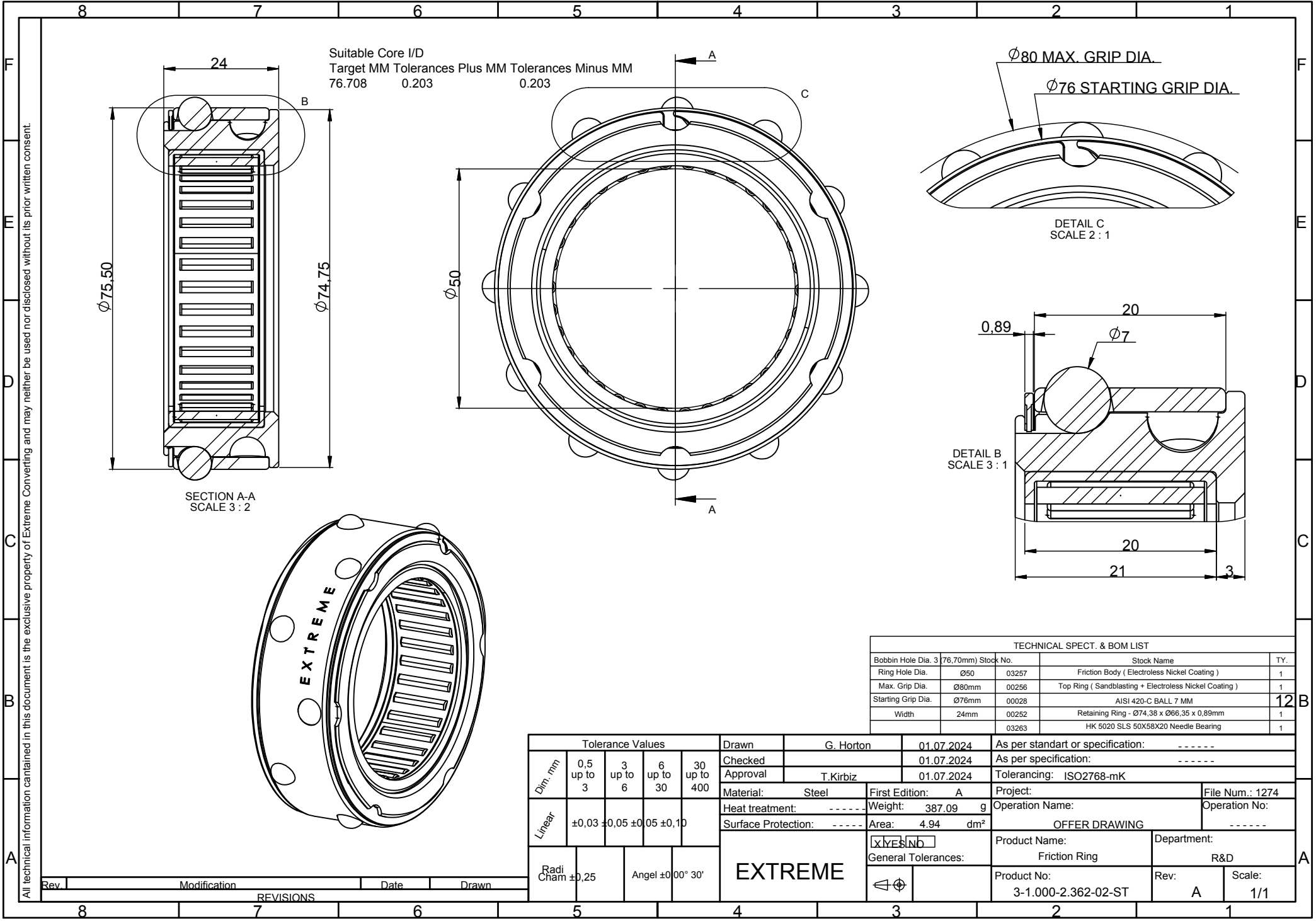




Suitable Core I/D
Target MM Tolerances Plus MM Tolerances Minus MM
76.708 0.203 0.203

SECTION A-A
SCALE 3 : 2

DETAIL C
SCALE 2 : 1

DETAIL B
SCALE 3 : 1

TECHNICAL SPECT. & BOM LIST				
Bobbin Hole Dia. 3	76,70mm	Stock No.		TY.
Ring Hole Dia.	Ø50	03257	Friction Body (Electroless Nickel Coating)	1
Max. Grip Dia.	Ø80mm	00256	Top Ring (Sandblasting + Electroless Nickel Coating)	1
Starting Grip Dia.	Ø76mm	00028	AISI 420-C BALL 7 MM	12
Width	24mm	00252	Retaining Ring - Ø74,38 x Ø66,35 x 0,89mm	1
		03263	HK 5020 SLS 50X58X20 Needle Bearing	1

Tolerance Values					Drawn		G. Horton		01.07.2024		As per standart or specification:	
Dim. mm	0,5 up to 3	3 up to 6	6 up to 30	30 up to 400	Checked				01.07.2024		As per specification:	
					Approval		T.Kirbiz		01.07.2024		Tolerancing: ISO2768-mK	
Linear	±0,03	±0,05	±0,05	±0,10	Material:	Steel	First Edition:	A	Project:		File Num.:	1274
					Heat treatment:	-----	Weight:	387.09 g	Operation Name:		Operation No:	-----
					Surface Protection:	-----	Area:	4.94 dm²	OFFER DRAWING			
Radi Cham	±0,25		Angel	±0° 30'	EXTREME		☒ YES ☐ NO		Product Name:	Friction Ring	Department:	R&D
							General Tolerances:		Product No:	3-1.000-2.362-02-ST	Rev:	A
											Scale:	1/1

All technical information contained in this document is the exclusive property of Extreme Converting and may neither be used nor disclosed without its prior written consent.